

# SALES & ENGINEERING DATA

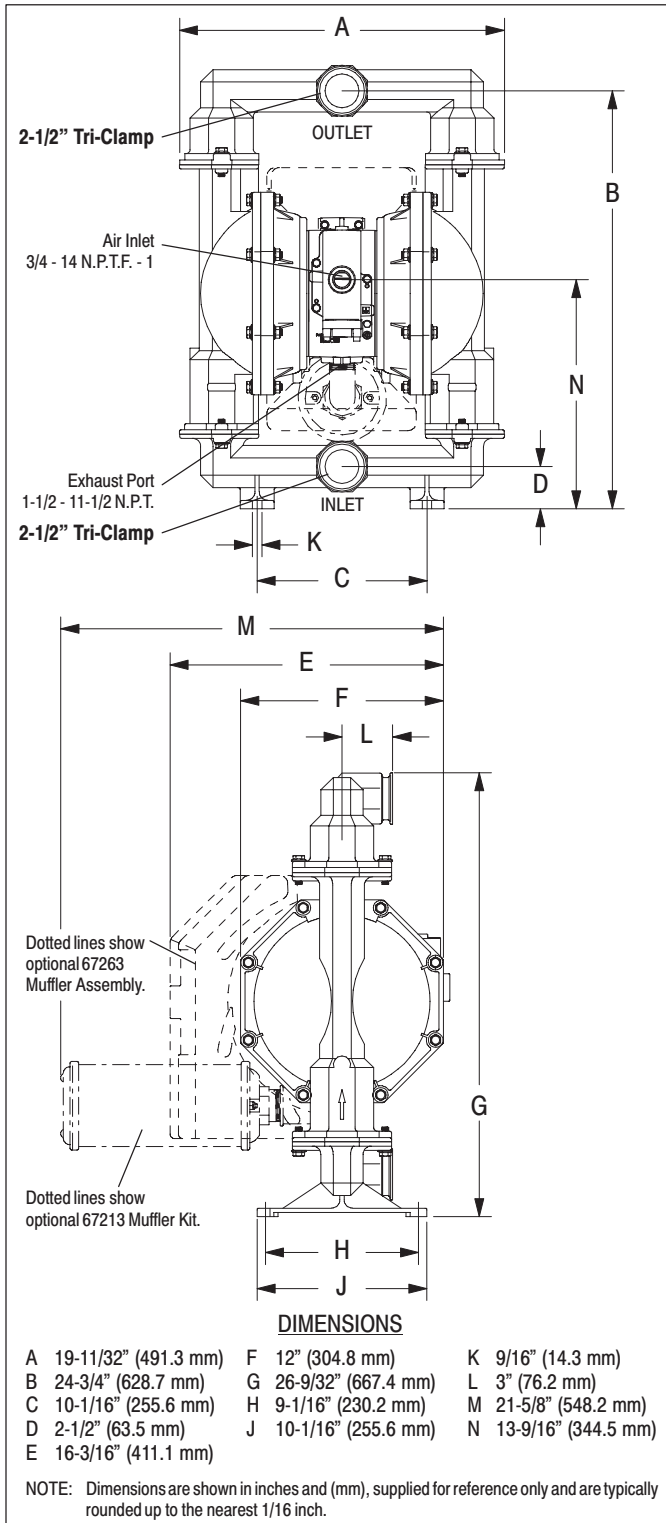
## PM20A-CSS-XXX-B02 and PM20S-CSS-XXX-B02

### 2" METALLIC DIAPHRAGM PUMP

RATIO SERIES:	<b>1:1</b>
FLUID P.S.I. RANGE:	<b>20 - 120</b>

RELEASED: 2-8-05  
 REVISED: 6-10-10  
 (REV. 03) S-1344

#### DIMENSIONAL DATA



#### SPECIFICATIONS

##### CONSTRUCTION

Model Series	PM20A-CSS-XXX-B02
	PM20S-CSS-XXX-B02
Pump Type	Metallic, Air Operated, Double Diaphragm
Ratio	1:1
Material Inlet / Outlet	2-1/2" Tri-Clamp
Air Inlet (female)	3/4 - 14 N.P.T.F. - 1
Air Exhaust (female)	1-1/2 - 11-1/2 N.P.T.
Weight . PM20A-CSS-XXX-B02	142.8 lbs (64.8 kgs)
PM20S-CSS-XXX-B02	171.7 lbs (77.9 kgs)
Air Section Service Kit	637421
Fluid Section Service Kit	637309-XX

**PM20X-CSS-XX<sup>X</sup>X-B02**  
**637309 - XX<sup>X</sup>X**

Diaphragm Material  
 Ball Material

EXAMPLE: Model #PM20S-CSS-SAA-B02  
 Fluid Section Service Kit is 637309-AA

##### PERFORMANCE

Air Inlet Pressure Range	20 - 120 p.s.i. (1.4 - 8.3 bar)
Maximum Material Inlet Pressure	10 p.s.i. (0.69 bar)
Fluid Outlet Pressure Range	20 - 120 p.s.i. (1.4 - 8.3 bar)
Maximum Flow Rate	172 g.p.m. (651 l.p.m.)
Maximum Particle Size	1/4" dia. (6.4 mm)
Maximum Temperature Limits (diaphragm / ball / seal material)	
E.P.R.	-60° to 280° F (-51° to 138° C)
Santoprene	-40° to 225° F (-40° to 107° C)
PTFE	40° to 225° F (4° to 107° C)
Displacement / Cycle @ 100 p.s.i.	1.4 gal. (5.3 liters)
Noise Level @ 70 p.s.i. - 60 c.p.m. <sup>①</sup>	85.0 db(A) <sup>②</sup>

##### Notes:

- ① Tested with 67263 muffer assembly installed.
- ② The pump sound pressure level has been updated to an Equivalent Continuous Sound Level (L<sub>Aeq</sub>) to meet the intent of ANSI S1. 13-1971, CAGI-PNEUROPS S5.1 using four microphone locations.

##### ACCESSORIES:

- 66312 Air line Connection Kit
- 67213 Muffer Kit
- 67263 Continuous Muffer
- 94117 Int. Muffer

**PERFORMANCE CURVES**

**PM20A-CSS-XXX-B02 / PM20S-CSS-XXX-B02 2" METALLIC DIAPHRAGM PUMP**

